

NAKAMURA WT250MMY

Kind : CNC lathe
Manufacturer : NAKAMURA
Model : WT250MMY
Year : 2005
Serial : M240801
Stock : 9748



TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-6
- Spindle power	: 18,5 [kW]
- Spindle speeds	: 59 - 4500 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. turning diameter	: 250 [mm]
- Max. chuck diameter	: 215 [mm]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 11 [kW]
- Spindle speeds	: 59 - 4500 [rpm]
- Max. bar diameter	: 51 [mm]
- Max. turning diameter	: 165 [mm]
- C axis indexing precision	: 0,001 [°]
- Travel	: 575 [mm]
- Spindle / counter-spindle distance	: 250 - 870 [mm]
TURRET 1	
- Number of positions	: 12
- Number of motorized positions	: 12
- X/Z stroke	: 195/600 [mm]
- Y stroke	: +/- 42 [mm]

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- Live tools speed : 80 - 3600 [rpm]
- Live tools power : 5.5 [kW]

TURRET 2

- Number of positions : 12
- Number of motorized positions : 12
- X/Z stroke : 195/600 [mm]
- Live tools speed : 80 - 3600 [rpm]
- Live tools power : 5.5 [kW]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 63 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 3475 x 1933 [mm]
- Machine height : 2225 [mm]
- Machine weight : 6000 [kg]

MACHINE HOURS

- Number of hours under power : 35328 [h]
- Number of spindle hours : 11000 [h]

EQUIPMENT

- CNC : 18i-TB
- 3 colors status lamp
- Coolant tank
* with high-pressure pump : 25 [bars]
- Chips conveyor
- Parts catcher
- Parts conveying strip
- Bar loader : LNS QUICK LOAD SERVO 3
- Number of turning tool holders : 6
- Number of fixed tool holders : 15
- Collet chuck